

AC-530 POLYIMIDE FOAM

TYPICAL TECHNICAL DATA*
Meets BMS 8-300, MMS 04-001

PROPERTY	TEST METHOD	SI VALUE	U.S. VALUE	
MECHANICAL				
Density	ASTM D 3574, Test A	5.3 kg/m ³	0.34 lb/ft ³	
Load Deflection At 25% Compression	Boeing BMS 8-300	89 N/323 cm ²	20 lb/50 in ²	
Compression Set At 50% Deflection	ASTM D 3574, Test D	< 30%	< 30%	
Flexibility	Boeing BMS 8-300	No creasing or tearing	No creasing or tearing	
THERMAL				
Thermal Conductivity (k)	ASTM C 518 at mean temperature of 24°C (75°F)	0.049 W/(m·K)	0.34 (Btu·in)/(hr·ft²·°F)	
Continuous Use Temperature	Recommended maximum	200°C	400°F	
FLAMMABILITY				
Oxygen Index	ASTM D 2863	30%	30%	
Vertical Burn: After flame time Burn length Dripping	FAR §25.853(a), Appendix F, Part I, (a)(1)(i)	0 seconds 38 mm None	0 seconds 1.5 inches None	
Smoke Emission: D _s at 4.0 minutes	FAR §25.853(d), Appendix F, Part V	3	3	
Toxic Gas Generation: CO HCN HF HCI SO ₂ NO _x	Boeing BSS 7239, flaming mode	141 ppm Not detected Not detected Not detected Not detected Not detected	141 ppm Not detected Not detected Not detected Not detected Not detected	
AGING				
Humid Aging: Thermal conductivity change 50% CFD retained Weight gain	ASTM C 518 and D 3574, Test C after 1,000 hours at 70°C (158°F) and 95-98% relative humidity	- 2% 80% 0%	- 2% 80% 0%	
Dry Oven Aging: Load deflection change Compression set change Volume shrinkage Vertical Burn - After flame time Vertical Burn - Burn length Vertical Burn - Dripping ACCOUSTICAL	Boeing BMS 8-300, ASTM D 3574, Test D and FAR §25.853(a), Appendix F, Part I, (a)(1)(i) after aging at 70°C (158°F) for 7 days in accordance with ASTM D 573	- 3% + 5% < 3% 0 seconds 56 mm None	- 3% + 5% < 3% 0 seconds 2.2 inches None	

ACOUSTICAL ABSORPTION COEFFICIENTS FOR FLEXED FOAM (metric sabins/m² or sabins/ft²)

ASTM C 423 and E 795, Type A Mounting

Thic	kness	125	250	500	1000	2000	4000	NRC
25 mm	(1 inch)	0.07	0.18	0.61	0.99	1.03	0.86	0.70

*The above are typical values subject to normal manufacturing variation.

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